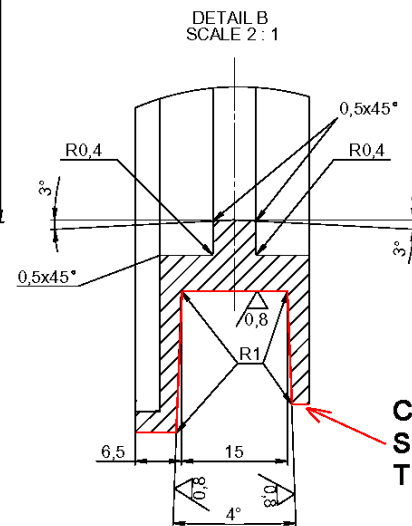
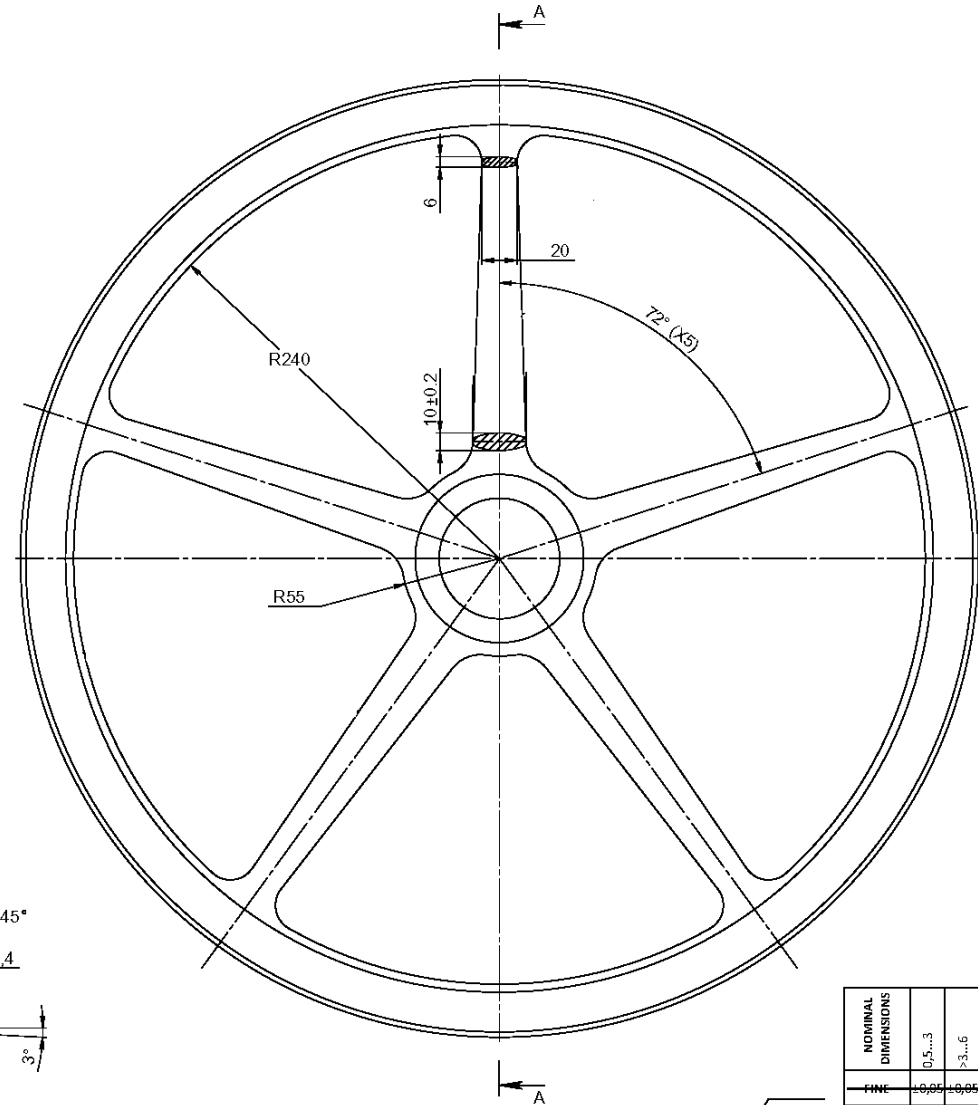


Technical drawing of a vertical assembly, likely a door or window frame, showing dimensions and callouts. The drawing includes the following details:

- Overall Dimensions:**
 - Total height: $\varnothing 540$
 - Height to the top of the main section: $\varnothing 534$
 - Height to the bottom of the main section: $\varnothing 500$
 - Height to the bottom of the lower section: $\varnothing 532$
- Sectional View (Top):**
 - Top flange thickness: $24,5$
 - Flange width: 14
 - Flange thickness: $3,5$
 - Inner radius: $R1$
 - Inner chamfer: $0,5 \times 45^\circ$
- Sectional View (Bottom):**
 - Bottom flange thickness: 4
 - Bottom flange width: $20,5 \pm 0,1$
 - Bottom flange radius: $R5$
 - Bottom flange chamfer: $0,5 \times 45^\circ$
- Internal Dimensions and Features:**
 - Internal height: $\varnothing 95$
 - Internal diameter: $\varnothing 68 \begin{smallmatrix} +0,004 \\ -0,015 \end{smallmatrix}$
 - Internal chamfer: $0,5 \times 45^\circ$
 - Internal radius: $R1$
 - Internal width: $11,5$
 - Internal height: $\varnothing 71 \pm 0,3$
 - Internal diameter: $\varnothing 490 \pm 1,5$
 - Internal height: $\varnothing 490 \pm 1,5$
 - Internal width: $2,65 \pm 0,15$
 - Internal height: $20,5 \pm 0,1$
- Callouts:**
 - A:** Points to the internal diameter $\varnothing 68$.
 - B:** Points to the bottom flange.



Coating Cr₂O₃ in the groove
Surface Ra 0,8
Thickness 0,25-0,30mm

NOMINAL DIMENSIONS	0,5...3	>3...6	>6...10	>30...120	>120...315	>315...1000	>1000...2000
FINE	±0,05	±0,05	±0,1	±0,15	±0,2	±0,5	±0,5
MIDDLE	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2
ROUGH	±0,15	±0,2	±0,3	±0,6	±1,2	±2	±3

PROJECT NAME:		PROJECT NO:		ITEM:	
DRAWN BY: ANN		DATE: 2013-05-07		Wheel D500,	
ARTICLE NO: 7358		OWG NO: 3-400312-00		A2	
Casted Aluminium		WGT: 1.55 kg		SCALE: 1:1	
G.A.		SHEET 1 OF 1		3-400312-00_7358	